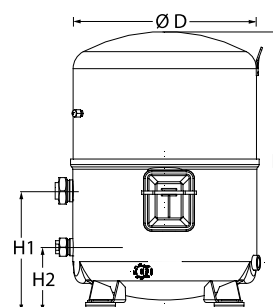


### General Characteristics

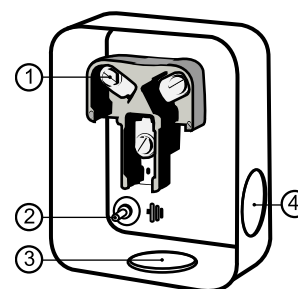
|                                                   |                                                                       |                    |
|---------------------------------------------------|-----------------------------------------------------------------------|--------------------|
| Model number (on compressor nameplate)            |                                                                       | <b>MT160HW4EVE</b> |
| Code number for Singlepack*                       |                                                                       | MT160-4VI          |
| Code number for Industrial pack**                 |                                                                       | MT160-4VM          |
| Drawing number                                    |                                                                       | 8504011e           |
| Suction and discharge connections                 |                                                                       | Rotolock           |
| Suction connection                                |                                                                       | 1-3/4" Rotolock    |
| Discharge connection                              |                                                                       | 1-1/4" Rotolock    |
| Suction connection with supplied sleeve           |                                                                       | 1-1/8" ODF         |
| Discharge connection with supplied sleeve         |                                                                       | 3/4" ODF           |
| Oil sight glass                                   |                                                                       | Threaded           |
| Oil equalisation connection                       |                                                                       | 3/8" flare SAE     |
| Oil drain connection                              |                                                                       | None               |
| LP gauge port                                     |                                                                       | Schrader           |
| IPR valve                                         |                                                                       | 30 bar / 8 bar     |
| Cylinders                                         | 4                                                                     |                    |
| Swept volume                                      | 271.55 cm <sup>3</sup> /rev                                           |                    |
| Displacement @ Nominal speed                      | 47.3 m <sup>3</sup> /h @ 2900 rpm - 57.0 m <sup>3</sup> /h @ 3500 rpm |                    |
| Net weight                                        | 67 kg                                                                 |                    |
| Oil charge                                        | 3.9 litre, Mineral - 160P                                             |                    |
| Maximum system test pressure Low Side / High side | 25 bar(g) / 30 bar(g)                                                 |                    |
| Maximum differential test pressure                | 30 bar                                                                |                    |
| Maximum number of starts per hour                 | 12                                                                    |                    |
| Refrigerant charge limit                          | 10 kg                                                                 |                    |
| Approved refrigerants                             | R22, R417A-160PZ                                                      |                    |

### Dimensions



D=352 mm  
H=540 mm  
H1=233 mm  
H2=125 mm  
H3=- mm

### Terminal box



IP54 (with cable gland)  
1: Screw connectors 10-32 UNF x 9.5  
2: Earth M4-12  
3: Knock-out Ø 29 mm (1.14")  
4: Knock-out Ø 25.5 mm (1.00")

### Electrical Characteristics

|                                                    |                                     |
|----------------------------------------------------|-------------------------------------|
| Nominal voltage                                    | 380-400V/3/50Hz - 460V/3/60Hz       |
| Voltage range                                      | 340-440 V @ 50Hz - 414-506 V @ 60Hz |
| Winding resistance (between phases) +/- 7% at 25°C | 1.19 Ω                              |
| Maximum Continuous Current (MCC)                   | 36 A                                |
| Locked Rotor Amps (LRA)                            | 130 A                               |
| Motor protection                                   | Internal overload protector         |

### Recommended Installation torques

|                                      |             |
|--------------------------------------|-------------|
| Oil sight glass                      | 50 Nm       |
| Power connections / Earth connection | 3 Nm / 2 Nm |
| Mounting bolts                       | 50 Nm       |

### Parts shipped with compressor

|                                                                                                    |
|----------------------------------------------------------------------------------------------------|
| Mounting kit with grommets, bolts, nuts, sleeves and washers                                       |
| Suction & Discharge solder sleeves, rotolock nuts and gaskets (shipped with rotolock version only) |
| Initial oil charge                                                                                 |
| Installation instructions                                                                          |

**Approvals** : CE certified, UL certified (file SA6873), -

\*Singlepack: Compressor in cardboard box

\*\*Industrial pack: 6 Unboxed compressors on pallet (order per multiples of 6)

**Performance data at 50 Hz, EN 12900 rating conditions**
**R22**

| Cond. temp. in<br>°C (tc) | Evaporating temperature in °C (to) |     |     |     |    |   |   |    |    |
|---------------------------|------------------------------------|-----|-----|-----|----|---|---|----|----|
|                           | -25                                | -20 | -15 | -10 | -5 | 0 | 5 | 10 | 15 |

**Cooling capacity in W**

|    |        |        |        |        |        |        |        |        |        |
|----|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| 30 | 11 251 | 14 817 | 19 154 | 24 366 | 30 559 | 37 837 | 46 308 | 56 076 | 67 247 |
| 35 | 10 093 | 13 513 | 17 657 | 22 632 | 28 541 | 35 491 | 43 586 | 52 931 | 63 633 |
| 40 | 9 025  | 12 269 | 16 193 | 20 902 | 26 500 | 33 091 | 40 782 | 49 676 | 59 880 |
| 45 | 8 058  | 11 098 | 14 774 | 19 188 | 24 446 | 30 651 | 37 908 | 46 322 | 55 999 |
| 50 | -      | 10 011 | 13 410 | 17 502 | 22 391 | 28 182 | 34 977 | 42 883 | 52 002 |
| 55 | -      | -      | 12 113 | 15 855 | 20 348 | 25 696 | 32 001 | 39 369 | 47 902 |
| 60 | -      | -      | -      | 14 258 | 18 327 | 23 204 | 28 991 | 35 792 | 43 711 |
| 65 | -      | -      | -      | -      | 16 340 | 20 718 | 25 959 | 32 164 | 39 438 |

**Power input in W**

|    |       |       |       |        |        |        |        |        |        |
|----|-------|-------|-------|--------|--------|--------|--------|--------|--------|
| 30 | 6 153 | 6 858 | 7 525 | 8 129  | 8 643  | 9 042  | 9 300  | 9 391  | 9 289  |
| 35 | 6 462 | 7 210 | 7 934 | 8 607  | 9 205  | 9 700  | 10 067 | 10 281 | 10 316 |
| 40 | 6 723 | 7 523 | 8 312 | 9 064  | 9 753  | 10 354 | 10 841 | 11 187 | 11 368 |
| 45 | 6 928 | 7 789 | 8 652 | 9 492  | 10 283 | 10 999 | 11 614 | 12 102 | 12 438 |
| 50 | -     | 8 000 | 8 948 | 9 885  | 10 786 | 11 626 | 12 378 | 13 017 | 13 518 |
| 55 | -     | -     | 9 191 | 10 235 | 11 256 | 12 229 | 13 128 | 13 927 | 14 601 |
| 60 | -     | -     | -     | 10 535 | 11 685 | 12 801 | 13 856 | 14 824 | 15 681 |
| 65 | -     | -     | -     | -      | 12 067 | 13 334 | 14 554 | 15 702 | 16 750 |

**Current consumption in A**

|    |       |       |       |       |       |       |       |       |       |
|----|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 30 | 12.97 | 13.71 | 14.46 | 15.16 | 15.77 | 16.26 | 16.58 | 16.69 | 16.54 |
| 35 | 13.32 | 14.11 | 14.92 | 15.72 | 16.45 | 17.08 | 17.56 | 17.85 | 17.90 |
| 40 | 13.60 | 14.46 | 15.37 | 16.27 | 17.14 | 17.92 | 18.58 | 19.06 | 19.34 |
| 45 | 13.82 | 14.77 | 15.78 | 16.81 | 17.83 | 18.78 | 19.63 | 20.33 | 20.84 |
| 50 | -     | 15.01 | 16.14 | 17.32 | 18.50 | 19.64 | 20.70 | 21.63 | 22.39 |
| 55 | -     | -     | 16.45 | 17.78 | 19.15 | 20.49 | 21.77 | 22.95 | 23.97 |
| 60 | -     | -     | -     | 18.20 | 19.76 | 21.32 | 22.84 | 24.28 | 25.59 |
| 65 | -     | -     | -     | -     | 20.32 | 22.11 | 23.89 | 25.61 | 27.22 |

**Mass flow in kg/h**

|    |     |     |     |     |     |     |     |       |       |
|----|-----|-----|-----|-----|-----|-----|-----|-------|-------|
| 30 | 246 | 321 | 409 | 512 | 633 | 774 | 935 | 1 120 | 1 331 |
| 35 | 229 | 303 | 391 | 494 | 614 | 754 | 914 | 1 098 | 1 308 |
| 40 | 213 | 286 | 373 | 474 | 593 | 731 | 890 | 1 072 | 1 279 |
| 45 | 199 | 270 | 355 | 454 | 571 | 706 | 863 | 1 042 | 1 246 |
| 50 | -   | 256 | 338 | 434 | 547 | 679 | 832 | 1 008 | 1 208 |
| 55 | -   | -   | 321 | 413 | 523 | 650 | 799 | 970   | 1 165 |
| 60 | -   | -   | -   | 392 | 497 | 619 | 762 | 928   | 1 118 |
| 65 | -   | -   | -   | -   | 470 | 586 | 723 | 882   | 1 066 |

**Coefficient of performance (C.O.P.)**

|    |      |      |      |      |      |      |      |      |      |
|----|------|------|------|------|------|------|------|------|------|
| 30 | 1.83 | 2.16 | 2.55 | 3.00 | 3.54 | 4.18 | 4.98 | 5.97 | 7.24 |
| 35 | 1.56 | 1.87 | 2.23 | 2.63 | 3.10 | 3.66 | 4.33 | 5.15 | 6.17 |
| 40 | 1.34 | 1.63 | 1.95 | 2.31 | 2.72 | 3.20 | 3.76 | 4.44 | 5.27 |
| 45 | 1.16 | 1.42 | 1.71 | 2.02 | 2.38 | 2.79 | 3.26 | 3.83 | 4.50 |
| 50 | -    | 1.25 | 1.50 | 1.77 | 2.08 | 2.42 | 2.83 | 3.29 | 3.85 |
| 55 | -    | -    | 1.32 | 1.55 | 1.81 | 2.10 | 2.44 | 2.83 | 3.28 |
| 60 | -    | -    | -    | 1.35 | 1.57 | 1.81 | 2.09 | 2.41 | 2.79 |
| 65 | -    | -    | -    | -    | 1.35 | 1.55 | 1.78 | 2.05 | 2.35 |

**Nominal performance at to = 5 °C, tc = 50 °C**

|                     |        |      |
|---------------------|--------|------|
| Cooling capacity    | 34 977 | W    |
| Power input         | 12 378 | W    |
| Current consumption | 20.70  | A    |
| Mass flow           | 832    | kg/h |
| C.O.P.              | 2.83   |      |

**Pressure switch settings**

|                           |      |        |
|---------------------------|------|--------|
| Maximum HP switch setting | 27.9 | bar(g) |
| Minimum LP switch setting | 0.7  | bar(g) |
| LP pump down setting      | 0.9  | bar(g) |

**Sound power data**

|                    |    |       |
|--------------------|----|-------|
| Sound power level  | 80 | dB(A) |
| With acoustic hood | 74 | dB(A) |

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Tolerance according EN12900

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**Performance data at 50 Hz, ARI rating conditions**
**R22**

| Cond. temp. in<br>°C (tc) | Evaporating temperature in °C (to) |     |     |     |    |   |   |    |    |
|---------------------------|------------------------------------|-----|-----|-----|----|---|---|----|----|
|                           | -25                                | -20 | -15 | -10 | -5 | 0 | 5 | 10 | 15 |

**Cooling capacity in W**

|    |        |        |        |        |        |        |        |        |        |
|----|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| 30 | 11 949 | 15 724 | 20 310 | 25 818 | 32 355 | 40 034 | 48 962 | 59 251 | 71 010 |
| 35 | 10 758 | 14 390 | 18 787 | 24 060 | 30 319 | 37 672 | 46 230 | 56 103 | 67 401 |
| 40 | 9 658  | 13 117 | 17 296 | 22 305 | 28 254 | 35 253 | 43 411 | 52 838 | 63 644 |
| 45 | 8 663  | 11 919 | 15 849 | 20 565 | 26 174 | 32 788 | 40 515 | 49 467 | 59 751 |
| 50 | -      | 10 807 | 14 459 | 18 850 | 24 091 | 30 289 | 37 557 | 46 002 | 55 736 |
| 55 | -      | -      | 13 138 | 17 175 | 22 016 | 27 770 | 34 547 | 42 457 | 51 610 |
| 60 | -      | -      | -      | 15 552 | 19 963 | 25 243 | 31 500 | 38 844 | 47 385 |
| 65 | -      | -      | -      | -      | 17 945 | 22 719 | 28 426 | 35 174 | 43 075 |

**Power input in W**

|    |       |       |       |        |        |        |        |        |        |
|----|-------|-------|-------|--------|--------|--------|--------|--------|--------|
| 30 | 6 153 | 6 858 | 7 525 | 8 129  | 8 643  | 9 042  | 9 300  | 9 391  | 9 289  |
| 35 | 6 462 | 7 210 | 7 934 | 8 607  | 9 205  | 9 700  | 10 067 | 10 281 | 10 316 |
| 40 | 6 723 | 7 523 | 8 312 | 9 064  | 9 753  | 10 354 | 10 841 | 11 187 | 11 368 |
| 45 | 6 928 | 7 789 | 8 652 | 9 492  | 10 283 | 10 999 | 11 614 | 12 102 | 12 438 |
| 50 | -     | 8 000 | 8 948 | 9 885  | 10 786 | 11 626 | 12 378 | 13 017 | 13 518 |
| 55 | -     | -     | 9 191 | 10 235 | 11 256 | 12 229 | 13 128 | 13 927 | 14 601 |
| 60 | -     | -     | -     | 10 535 | 11 685 | 12 801 | 13 856 | 14 824 | 15 681 |
| 65 | -     | -     | -     | -      | 12 067 | 13 334 | 14 554 | 15 702 | 16 750 |

**Current consumption in A**

|    |       |       |       |       |       |       |       |       |       |
|----|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 30 | 12.97 | 13.71 | 14.46 | 15.16 | 15.77 | 16.26 | 16.58 | 16.69 | 16.54 |
| 35 | 13.32 | 14.11 | 14.92 | 15.72 | 16.45 | 17.08 | 17.56 | 17.85 | 17.90 |
| 40 | 13.60 | 14.46 | 15.37 | 16.27 | 17.14 | 17.92 | 18.58 | 19.06 | 19.34 |
| 45 | 13.82 | 14.77 | 15.78 | 16.81 | 17.83 | 18.78 | 19.63 | 20.33 | 20.84 |
| 50 | -     | 15.01 | 16.14 | 17.32 | 18.50 | 19.64 | 20.70 | 21.63 | 22.39 |
| 55 | -     | -     | 16.45 | 17.78 | 19.15 | 20.49 | 21.77 | 22.95 | 23.97 |
| 60 | -     | -     | -     | 18.20 | 19.76 | 21.32 | 22.84 | 24.28 | 25.59 |
| 65 | -     | -     | -     | -     | 20.32 | 22.11 | 23.89 | 25.61 | 27.22 |

**Mass flow in kg/h**

|    |     |     |     |     |     |     |     |       |       |
|----|-----|-----|-----|-----|-----|-----|-----|-------|-------|
| 30 | 245 | 319 | 407 | 510 | 630 | 769 | 930 | 1 114 | 1 323 |
| 35 | 227 | 301 | 389 | 491 | 611 | 750 | 909 | 1 092 | 1 300 |
| 40 | 212 | 285 | 371 | 472 | 590 | 727 | 885 | 1 066 | 1 272 |
| 45 | 198 | 269 | 353 | 452 | 568 | 703 | 858 | 1 036 | 1 239 |
| 50 | -   | 255 | 336 | 432 | 544 | 676 | 828 | 1 002 | 1 201 |
| 55 | -   | -   | 319 | 411 | 520 | 647 | 794 | 964   | 1 158 |
| 60 | -   | -   | -   | 390 | 494 | 616 | 758 | 923   | 1 111 |
| 65 | -   | -   | -   | -   | 467 | 583 | 719 | 877   | 1 060 |

**Coefficient of performance (C.O.P.)**

|    |      |      |      |      |      |      |      |      |      |
|----|------|------|------|------|------|------|------|------|------|
| 30 | 1.94 | 2.29 | 2.70 | 3.18 | 3.74 | 4.43 | 5.26 | 6.31 | 7.64 |
| 35 | 1.66 | 2.00 | 2.37 | 2.80 | 3.29 | 3.88 | 4.59 | 5.46 | 6.53 |
| 40 | 1.44 | 1.74 | 2.08 | 2.46 | 2.90 | 3.40 | 4.00 | 4.72 | 5.60 |
| 45 | 1.25 | 1.53 | 1.83 | 2.17 | 2.55 | 2.98 | 3.49 | 4.09 | 4.80 |
| 50 | -    | 1.35 | 1.62 | 1.91 | 2.23 | 2.61 | 3.03 | 3.53 | 4.12 |
| 55 | -    | -    | 1.43 | 1.68 | 1.96 | 2.27 | 2.63 | 3.05 | 3.53 |
| 60 | -    | -    | -    | 1.48 | 1.71 | 1.97 | 2.27 | 2.62 | 3.02 |
| 65 | -    | -    | -    | -    | 1.49 | 1.70 | 1.95 | 2.24 | 2.57 |

**Nominal performance at to = 7.2 °C, tc = 54.4 °C**

|                     |        |      |
|---------------------|--------|------|
| Cooling capacity    | 38 273 | W    |
| Power input         | 13 396 | W    |
| Current consumption | 22.16  | A    |
| Mass flow           | 871    | kg/h |
| C.O.P.              | 2.86   |      |

**Pressure switch settings**

|                           |      |        |
|---------------------------|------|--------|
| Maximum HP switch setting | 27.9 | bar(g) |
| Minimum LP switch setting | 0.7  | bar(g) |
| LP pump down setting      | 0.9  | bar(g) |

**Sound power data**

|                    |    |       |
|--------------------|----|-------|
| Sound power level  | 80 | dB(A) |
| With acoustic hood | 74 | dB(A) |

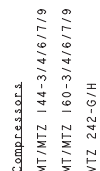
to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Tolerance according EN12900

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page drawings